

380/340 DANIELI INTERMEDIATE BAR MILL STANDS

MANUFACTURER: DANIELI
MODEL: GCD 380 / GCD 340
AGE: 1990'S

GENERAL SPECIFICATIONS:

CAPACITY: 500,000 TONS (450,000 MT)
UP TO 80 TPH DEPENDING ON MOTORS

MATERIAL ROLLED: LOW CARBON STEEL BILLETS

WORK ROLL DIA: 15.35"/13.78" DIA X 27.5"/23.5" FACE
ROLLER BEARING
2.76" OPENING MAX (70 MM)
(4) SPARE WORK ROLLS

ROLL CONFIGURATION:

STAND NO.	TYPE OF STAND	MAX ROLL DIA MM	ROLL FACE	GEAR RATIO	*MOTOR HP	*RPM RFFERENCE ONLY
1H	HOUSINGLESS	390	700	14.25	300-500 HP	0-400/800
2V	HOUSINGLESS	390	700	10.5	300-500 HP	0-400/800
3H	HOUSINGLESS	350	600	8.37	300-500 HP	0-400/800
4V	HOUSINGLESS	350	600	6.02	300-500 HP	0-400/800

NOTE: * NO MOTORS (AVAILABLE SEPARATELY); POWER DEPENDING ON PRODUCTIVITY REQUIRED

ROLL DIRECTION: NON REVERSING

TYPE OF STAND: HOUSINGLESS, FABRICATED CONSTRUCTION

SPINDLES AVAILABLE: 2 HORIZONTAL
2 VERTICAL

INVENTORY ID: 200339-000-00

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380/340 DANIELI INTERMEDIATE BAR MILL STANDS

SCREWDOWN: HYDRAULIC MECHANICAL PRESSURE
3.150" SCREW DIA. (80 MM)

CARTRIDGE: 59.1" LENGTH X 49.2" WIDTH X 57.1" HEIGHT
(1500 MM LENGTH X 1250 MM WIDTH X 1450 MM HEIGHT)

CARTRIDGE WEIGHT: 7.8 TONS EACH (7.08 MT)

DIRECTION OF TRAVEL: RIGHT TO LEFT (VIEWED FROM OPERATOR'S SIDE)

PREVIOUS USE: INTERMEDIATE MILL

- FEATURES:
- (1) SPARE 380 CARTRIDGE
 - (1) SPARE 340 CARTRIDGE
 - ALREADY DISASSEMBLED AND IN CONTAINERS
 - ADDITIONAL COMPONENTS AVAILABLE SEPARATELY
 - STAINLESS STEEL REST BARS
 - PASS CHANGE VIA WORM SCREWS

NOTE: REFERENCE TAG 200339-100-00 FOR ADDITIONAL SPARES SOLD SEPARATELY

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