

# 24" (610 MM) WIDE WATERBURY FARREL SINGLE STAND 4 HIGH COLD MILL

MANUFACTURER: WATERBURY FARREL  
AGE: 1967

## GENERAL SPECIFICATIONS:

MATERIAL: STEEL

CONFIGURATION: 4 HIGH, NON REVERSING

MILL WIDTH: 24" (610 MM)

STARTING COIL: 19" WIDE (482 MM)  
0.200" MAX GAUGE (5 MM)  
47" O.D. (1190 MM)  
16" I.D. (406 MM)  
5700 LBS COIL WEIGHT (2610 KGS)

FINISHED COIL: 0.035" MAX GAUGE (0.88 MM)  
20" I.D. (508 MM)

LINE SPEED: 300 FPM (1.5 M/S)

DIRECTION OF TRAVEL: RIGHT TO LEFT

HOUSING: CLOSED TOP, CAST

WORK ROLLS: 11" DIA X 24" FACE (279 MM DIA X 610 MM FACE)

WORK ROLL CHOCKS: ROLLER BEARING

BACKUP ROLLS: 25" DIA X 24" FACE BACKUP ROLL (635 MM X 610 MM)

BACKUP CHOCKS: ROLLER BEARING

MOTOR STAND: 500 HP (370 KW)  
850 RPM

SCREWDOWN: ELECTRO MECHANICAL

COMBINATION PINION  
GEARBOX: 12:1 RATIO

PAYOFF COIL CAR: BLOCKER ROLL SADDLE TYPE

PAYOFF REEL: EXPANDING MANDREL TYPE

**CASEYUSA®**

# 24" (610 MM) WIDE WATERBURY FARREL SINGLE STAND 4 HIGH COLD MILL

PAYOFF MOTOR: 100 HP (75 KW)

EXIT REEL STYLE: EXPANDING MANDREL

EXIT REEL MANDREL: 20" DIA (508 MM)

EXIT REEL MOTOR: 150 HP (110 KW)

EXIT COIL CAR: LIFT & TRANSFER TYPE

INVENTORY ID: 200084-000-00

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