

36" (915 MM) WIDE FATA HUNTER 4-HIGH COLD MILL

MANUFACTURER: FATA HUNTER
NUMBER OF STANDS: ONE
YEAR: 1984

STARTING COIL: 17" TO 28" WIDE (430 MM TO 711MM)
GAUGE RANGE: .0075" TO .110" THICK. (0.19 MM TO 2.80 MM)
GRADE: ALUMINUM 1100, 5052, 5182

FINISHED COIL: 17" TO 28" WIDE (430MM TO 711 MM)
GAUGE RANGE: .0075" TO .110" GAUGE (0.19 MM TO 2.80 MM)
OD: 72" FINISHED (1828 MM)
ID: 17.75" (450 MM)
WEIGHT: 10,000 LBS. (4.5 MT)

LINE SPEED: 875-1900 LOW GEAR / 1800-4200 FPM HIGH GEAR
DIRECTION OF TRAVEL: LEFT TO RIGHT (VIEWED FROM OPERATOR'S SIDE)

HOUSING

DIMENSIONS: 163" HIGH X 69" WIDE (4150 MM X 1755 MM)
WINDOW HEIGHT: 110" (2800 MM)
POST SIZE: 18.5" X 13.5" (470 MM X 345 MM)
WINDOW: 32" WIDE (812 MM)

LOAD CYLINDERS: (2) 16" X 3.75" STROKE
ROLL FORCE: 450,000 LBS PER CYL.

WORK ROLLS: 11" DIA. X 36" FACE, ALLOY FORGED STEEL (280 MM X 914 MM)
ROLLER BEARING
BACK UP ROLLS: 28" DIA. X 32" FACE, ALLOY FORGED STEEL (711 MM X 813 MM)
ROLLER BEARING

MAIN DRIVE MOTOR: 1750 HP , 480/1200 RPM (ORIGINAL MOTOR NOT AVAILABLE)
FRAME SIZE: MCD 4799
TYPE: 5CD477RA800B802
DC VOLTS: 700 VOLTS DC
SERIAL NO: HX-2-37

INVENTORY ID: 200002-000-00

CASEYUSA®

36" (915 MM) WIDE FATA HUNTER 4-HIGH COLD MILL

CONT'D

- FEATURES
- 2 COIL CARS
 - PAYOFF REEL (DUAL RATIO 3.17/2.04) WITH 300 HP, 400/1800 RPM, 500V, CD4562 MOTOR/DRAW GENERATOR
 - PINION STAND - 1.72 / 1.193 REDUCTION COMBINATION
 - REWIND STATION WITH 300 HP, 400/1800 RPM, 500V, CD6262 MOTOR
 - BELT WRAPPER
 - CORE INSTALLER & UNLOADER

AVAILABLE SEPARATELY:

- (1) GENERAL ELECTRIC DRY 1830 KVA TRANSFORMER
12470HV/665Y
- (1) HUNTER DISTRIBUTION PANEL 1240HV/460-266LV
- (1) 300 HP 400/1800 500 VOLT DC MOTOR
- (1) BUSCH 25,000 CFM FUME EXHAUST SYSTEM

NOTE:

- THE INFORMATION CONTAINED IN THIS SPECIFICATION SHEET IS SUBJECT TO CORRECTION
- ALL ITEMS ARE OFFERED AS IS, WHERE IS.

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