

# WELDON APG 1632 MILL ROLL GRINDER

MANUFACTURER: WELDON HYDRAULICS INC.  
AGE: 1979 (UPDATED CONTROL 1990)  
MODEL NO: APG 1632

## GENERAL SPECIFICATIONS

TYPE: PLUNGER TYPE WITH FULL COMPLEMENT OF TOOLING

ROLL DIA: 22" (11" RADIUS) (559 MM DIA.)

GRINDING: GROOVES FROM 1/8" TO 1" WIDE (3 MM TO 25 MM)

SWING OVER BED: 16" (406 MM)

DIAMOND GRINDING DISC: 5" I.D. X 12" O.D. X 1" THICK (127 MM X 305 MM X 25 MM)

GRINDER MOTOR: 10 HP AJAX AC MOTOR TEFC  
215 T FRAME  
1740 RPM  
208/230/460 VAC, 3 PHASE, 60 HZ

### ROLL HEAD DRIVE

MOTOR: GE 183-18-1089-0  
DPM 56DF4 FRAME

TRAVERSE MOTOR: GE 183-18-0294-0  
DPM 56DF4 FRAME

CROSS TRAVEL MOTOR: GE 183-18-0294-0  
DPM 56DF4 FRAME

DIMENSIONS: 7' 6" LENGTH X 6' 8" WIDTH X 7' 6" HEIGHT  
(2285 MM LENGTH X 2032 MM WIDTH X 150 MM HEIGHT)

PREVIOUS USE: SMALL DIA. CARBIDE ROLLS FOR ROD MILL ROLL SHOP

FEATURES: ·GE 1050 MC CNC CONTROL  
·SPARE GRINDING DISCS  
·EXPANDING ARBOR (NO TAIL STOCK)

INVENTORY ID:107819-000-00

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