

12" (305 MM) DIA. MORGAN 2 HI H-V STANDS

MANUFACTURER: MORGAN
AGE: 1979
QUANTITY: 4 (PLUS ONE SPARE HORIZONTAL STAND)

GENERAL SPECIFICATIONS:

TYPE: 2 HORIZONTAL; 2 VERTICAL
2 HIGH

ENTRY PRODUCT: 1-1/4" DIA. (32 MM)

DRIVE: 500 HP DC MOTOR (NOT AVAILABLE)
850/1700 RPM
WITH REDUCERS AND PINION STAND INCREASER

| STAND | MOTOR RPM | REDUCER RATIO | SECONDARY REDUCTION | PINION INCREASER | TOTAL | ROLL RPM | FPM W/330 MM DIA ROLL |
|-------|-----------|---------------|---------------------|------------------|---------|---------------|-----------------------|
| 10H | 850/1700 | 6.04:1 | NONE | 1:1.147 | 6.928:1 | 122.69/245.38 | 417/834 |
| 11V | 850/1700 | 2.14:1 | 2.5218:1 | 1:1.147 | 6.190:1 | 137.32/274.64 | 467/934 |
| 12H | 850/1700 | 4.16:1 | NONE | 1:1.147 | 4.772:1 | 178.12/356.24 | 605/1210 |
| 13V | 850/1700 | 1.25:1 | 2.5218:1 | 1:1.147 | 3.616:1 | 235.07/470.14 | 799/1598 |

ROLLS: 12" DIA. X 3.74" FACE (300 MM X 95 MM)

PASS LINE: 48" (1220 MM)

PREVIOUS USE: PREFINISHER FOR NO TWIST MILL

DIMENSIONS: 33' 3" LENGTH X 16' WIDTH X 7' 4" HEIGHT
(10 M LENGTH X 4.9 M WIDTH X 2.35 M HEIGHT)

AVAILABLE SEPARATELY: WELDON APG 1632 ROLL GRINDER (REFERENCE TAG 107819-000-00)
25CR CRAWFORD SWIFT TRACER LATHE (REFERENCE TAG 107820-000-00)

INVENTORY ID: 107818-000-00

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Revised 10/28/19

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