

1.5" (38 MM) MANNESMAN MEER 7 ROLL MULTIPLE ROTARY STRAIGHTENER

MANUFACTURER: MANNESMAN MEER
AGE: 1965

GENERAL SPECIFICATIONS:

TYPE: 7 ROLL ROTARY STRAIGHTENER

CAPACITY: 3/8" TO 1-1/2" MAX. ROUND BARS (9.5 MM TO 38 MM)
15' TO 41' BARS (4.5 M TO 12 M)

CONFIGURATION: 4 OVER 3

DRIVE: 60 HP, 240 VOLT DC MOTOR

FEATURES:

- PINCH ROLL UNITS
- ROLLS ARE REBUILT BY MEECO
- BOTTOM DRIVEN WORK ROLLS
- ADJUSTABLE TOP IDLER ROLLS
- 18' 10" CENTERLINE PINCH ROLLS (5.74 M)

SPEED: 200 – 600 FPM
600 FPM FOR 3/8" TO 5/8" DIA (9.53 MM TO 15.88 MM)
350 FPM AT 1" DIA (25.4 MM)
200 FPM AT 1-1/2" DIA (38.1 MM)

NOTE: MACHINE DESIGN WAS ORIGINALLY A 9 ROLL
MODIFICATIONS WERE MADE AND MACHINE IS NOW A 7 ROLL WITH BOTTOM ROLL DRIVE ONLY.
SMALL AC MOTORS FOR TOP ROLL DRIVE NO LONGER USED.

INVENTORY ID: 107695-000-00 (YM 4580)

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