

4" (100 MM) SUTTON TWO-PLANE SHAPE STRAIGHTENER

MANUFACTURER: SUTTON
AGE: 1963
MODEL NO.: 3 - 2-1/2 L
SERIAL NO.: 1160

GENERAL SPECIFICATIONS:

TYPE: TWO PLANE
(SEPARATE HORIZONTAL & VERTICAL UNITS WITH COMMON DRIVE)

CAPACITY: 1/4" X 1" TO 1-1/2" X 4" FLATS (19 MM X 25 MM TO 38 MM X 100 MM)
3/8" TO 1-1/4" HEX (9 MM TO 32 MM)
3/8" TO 1-1/2" SQUARES (9 MM TO 38 MM)

LENGTH: 12' MINIMUM

CONFIGURATION: 5 OVER 4 HORIZONTAL ROLLS
5 SIDE BY SIDE 4 VERTICAL ROLLS

NOMINAL ROLL DATA:

HORIZONTAL: 9" DIA. X 5.75" FACE X 9.5" ROLL CENTERS (225 X 145 X 240 MM)
VERTICAL: 12" DIA. X 5.5" FACE X 12" ROLL CENTERS (300 X 140 X 300 MM)

SPEED: 150 TO 450 FPM

DIRECTION OF TRAVEL: LEFT TO RIGHT (VIEWED FROM OPERATORS SIDE)

DRIVE: 60 HP, 650/1800RPM, 240VOLT DC MOTOR
COMMON GEARBOX FOR HORIZONTAL AND VERTICAL MACHINES

- FEATURES:
- SPARE ROLLS
 - ELEVATION JACKS
 - HYDRAULIC SYSTEM
 - OPERATOR'S PANEL

INVENTORY ID: 107694-000-00

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Revised 6/18/2021

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