

# 40" (1016 MM) WIDTH WATERBURY FARREL 2 HI COLD MILL STAND

MANUFACTURER: WATERBURY FARREL  
AGE: 1967 - NEVER INSTALLED

## GENERAL SPECIFICATIONS:

WORK ROLL: 30" DIAMETER X 40" FACE (762 MM X 1016 MM)  
FORGED STEEL

BEARINGS: ROLLER BEARINGS  
4 ROW TAPERED TIMKEN BRAND

ROLL BALANCE: HYDRAULIC TYPE

SEPARATING  
FORCE: 2,500,000 LBS AT 17,500 PSI YIELD STRENGTH

SCREWDOWN: 50 HP, 460V, AC DRIVE MOTOR, 1700/563 RPM REDUCER 225:1 RATIO

HOUSING: CLOSED TOP CAST STEEL

POST SIZE: 18-1/2" X 27" (469 MM X 685 MM)  
499.5 SQ INCH (3222 CM<sup>2</sup>)

HOUSING WINDOW: 33" WIDTH X 94 1/2" HEIGHT (838 MM X 2400 MM)

DRIVE: 1500 HP, 1200 RPM AC INDUCTION MOTOR (NOT AVAILABLE)

COMBINATION PINION STD: ORIGINAL DESIGN 55.4:1 RATIO (NOT AVAILABLE)

SPEED: 170 FPM (51.8 MPM)

- FEATURES:
- NEVER INSTALLED
  - TWO SETS OF ROLLS COMPLETE WITH CHOCKS AND BEARINGS FOR BOTH HOT AND COLD ROLLING
  - SPINDLES
  - THREE ADDITIONAL SPARE ROLLS
  - HYDRAULIC ROLL CHANGE SLED

INVENTORY ID: 107659-000-00 (YM-4502)

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Revised 4/26/16

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**CASEY**

275 Kappa Drive, Pittsburgh, PA 15238

Ph: (800) 882-7000 • (412) 963-1111

Fax: (412) 963-0378

E-mail: [mechanicalsales@caseyusa.com](mailto:mechanicalsales@caseyusa.com)

Web: [www.caseyusa.com](http://www.caseyusa.com)