

SPECIFICATIONS

51" WIDE HERR-VOSS LEVELING AND SLITTING LINE

MANUFACTURER: HERR-VOSS
AGE: 1974

GENERAL SPECIFICATIONS:

TYPE: LIGHT GAUGE SLITTING LINE

ENTRY COIL: 19" TO 51" WIDE (482 TO 1295 MM)
.0235" TO .187" GAUGE (.59 TO 4.75 MM)
66" O.D. (1676 MM)
20" I.D. (508 MM)
35,000 LBS. MAX.

EXIT COIL: 66" O.D. (1676 MM)
20" I.D. (508 MM)
35,000 LBS. (15,873 KG)

CUTS: 10 CUTS IN .100" GAUGE AT 350 FPM MAX.
10 CUTS IN (2.51 MM) GAUGE AT 106 MPM

SLITTER: 10" DIA. ARBOR (254 MM)
14" CUTTER (355 MM)
100 HP MOTOR, 1150 – 1700 RPM

SPEED: 60 TO 350 FPM SLITTING (18 TO 106 MPM)
60 TO 200 FPM TENSION LEV. (18 TO 60 MPM)

TRAVEL: LEFT TO RIGHT

PASS LINE: 42" (1066 MM)

PREVIOUS USE: 200, 300, 400 STAINLESS STEEL
55,000 LB. YIELD STRENGTH

DIMENSIONS: 139' LONG (43 M)

EQUIPMENT

- SUMMARY:
- UNCOILER WITH SNUBBER ROLL
 - COIL CAR
 - COIL PEELER
 - FLATTENER (5 ROLL)
 - CENTERING & SIDE GUIDE UNITS
 - SCRAP SHEAR
 - PINCH ROLL
 - SLITTER
 - SLITTER RECOILER
 - COIL CAR
 - PAPER UNWINDER
 - (2) PINCH ROLL UNITS
 - 5 ROLL TENSION LEVELING UNIT
 - (2) EXIT PINCH ROLL/TENSION ROLL UNIT
 - EXIT SHEAR
 - PINCH ROLL AND THREADER UNIT

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