

SPECIFICATIONS

EQUIPMENT

WELDON ROLL GRINDER

MANUFACTURER: WELDON HYDRAULICS INC.
AGE: 1979 (UPDATED CONTROL 1990)
MODEL NO: APG 1632

GENERAL SPECIFICATIONS

TYPE: PLUNGER TYPE WITH FULL COMPLEMENT OF TOOLING

ROLL DIA: 22" (11" RADIUS) (559 MM DIA.)

GRINDING: GROOVES FROM 1/8" TO 1" WIDE (3 TO 25 MM)

SWING OVER BED: 16" (406 MM)

DIAMOND GRINDING DISC: 5" I.D. X 12" O.D. X 1" THICK (127 x 305 x 25 MM)

GRINDER MOTOR: 10 HP AJAX AC MOTOR TEFC
215 T FRAME
1740 RPM
208/230/460 VAC, 3 PHASE, 60 HZ

ROLL HEAD DRIVE

MOTOR: GE 183-18-1089-0
DPM 56DF4 FRAME

TRAVERSE MOTOR: GE 183-18-0294-0
DPM 56DF4 FRAME

CROSS TRAVEL MOTOR: GE 183-18-0294-0
DPM 56DF4 FRAME

DIMENSIONS: 6' 8" WIDE x 7' 6" LONG x 7' 6" HIGH

PREVIOUS USE: SMALL DIA. CARBIDE ROLLS FOR ROD MILL ROLL SHOP

FEATURES: · GE 1050 MC CNC CONTROL
· SPARE GRINDING DISCS
· EXPANDING ARBOR (NO TAIL STOCK)

107819-000-00 (YM4791)

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